

## Effects of Mn additive on the dielectric and piezoelectric properties of $0.92(\text{Na}_{0.5}\text{K}_{0.5})\text{NbO}_3\text{-}x\text{BaZrO}_3\text{-(}0.08\text{-}x\text{)(Bi}_{0.5}\text{K}_{0.5})\text{TiO}_3$ ceramics

NKN-BZ-BKT 系非鉛圧電セラミックスの誘電特性・圧電特性への Mn 添加効果

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### 1. Introduction

Lead zirconate titanate  $\text{Pb}(\text{Zr}_{1-x}\text{Ti}_x)_3$  (PZT) has the perovskite  $\text{ABO}_3$  structure. It shows high dielectric and piezoelectric properties at room temperature. The piezoelectric properties of PZT could be greatly modified by adding elements [1, 2]. When elements with higher valence than that of  $\text{Pb}^{2+}$  or  $\text{Zr}^{4+}$  ( $\text{Ti}^{4+}$ ) are added to PZT, vacancies are caused in the perovskite A-site. The A-site vacancies promote the movement of the ions. As a result, the piezoelectric  $d_{33}$  constant and the electromechanical coupling coefficient  $k_p$  increase, and the mechanical quality factor  $Q_m$  decreases. This is called the ‘soften’ of the piezoelectrics. Oppositely, when elements with lower valence than that of  $\text{Pb}^{2+}$  or  $\text{Zr}^{4+}$  ( $\text{Ti}^{4+}$ ) are added to PZT, vacancies are caused in the oxygen site. The oxygen vacancies obstruct the movement of the ions. As a result,  $d_{33}$  and  $k_p$  decrease, and  $Q_m$  increases. This is called the ‘harden’ of the piezoelectrics. When Mn is added, PZT is hardened, that is,  $d_{33}$  and  $k_p$  decrease, and  $Q_m$  increases [1, 2].

Though PZT is a high performance piezoelectric material, it contains a large quantity of toxic lead, thus the development of lead-free piezoelectric ceramics is needed from environmental viewpoint. Recently, much attention has been paid to the lead-free niobate [3, 4]. It is reported that the tetragonal-rhombohedral morphotropic phase boundary (MPB) has been formed in the  $(\text{Na}_{0.5}\text{K}_{0.5})\text{NbO}_3\text{-BaZrO}_3\text{-(Bi}_{0.5}\text{K}_{0.5})\text{TiO}_3$  (BBK) ceramics [5]. And around the MPB, dielectric and piezoelectric properties were enhanced. Moreover, the dielectric and piezoelectric properties of BBK with composition near MPB could be greatly improved by 0.25 wt%  $\text{MnO}_2$  additive. However, effects of Mn additive on the dielectric and piezoelectric properties of BBK samples with composition not around the MPB have not been clear.

In the present study, we fabricated  $0.92(\text{Na}_{0.5}\text{K}_{0.5})\text{NbO}_3\text{-}x\text{BaZrO}_3\text{-(}0.08\text{-}x\text{)(Bi}_{0.5}\text{K}_{0.5})\text{TiO}_3$  and 0.25 wt%  $\text{MnO}_2$  added BBK samples. By measuring the temperature dependence of dielectric

constant, electromechanical coupling coefficient, piezoelectric  $d_{33}$  constant and so on, effects of Mn additive on the dielectric and piezoelectric properties of BBK samples are investigated.

### 2. Experimental procedure

The powder of  $0.92(\text{Na}_{0.5}\text{K}_{0.5})\text{NbO}_3\text{-}x\text{BaZrO}_3\text{-(}0.08\text{-}x\text{)(Bi}_{0.5}\text{K}_{0.5})\text{TiO}_3$  (BBK100x) ceramics ( $x = 0.01 \sim 0.07$ ) were made by conventional solid state reaction method using  $\text{Na}_2\text{CO}_3$ ,  $\text{K}_2\text{CO}_3$ ,  $\text{Nb}_2\text{O}_5$ ,  $\text{BaCO}_3$ ,  $\text{ZrO}_2$ ,  $\text{Bi}_2\text{O}_3$ ,  $\text{TiO}_2$ , as raw materials. For preparing BBK100x+Mn powder, 0.25 wt%  $\text{MnO}_2$  was added to calcined BBK powder and then thoroughly mixed before sintering. The microstructure of the samples was investigated by a scanning electron microscope (SEM). The dielectric constant was measured by an impedance analyzer (Agilent, 4263B) from room temperature to 400 °C. The piezoelectric  $d_{33}$  constant was measured by a piezo- $d_{33}$  meter (APC International, Ltd.). The electromechanical coupling coefficient  $k_p$  and the mechanical quality factor  $Q_m$  was determined by the resonance-anti-resonance method with an impedance analyzer (Agilent, 4294A).

### 3. Result and Discussion

SEM images of BBK5 and BBK5+Mn samples are shown in Figs. 1(a) and (b), respectively. From the images, it is obvious that there are few pores and the density of the samples is high. The particle size of BBK5 is about 1.0-2.0  $\mu\text{m}$ , however, the particle size of BBK5+Mn is about 2.0-5.0  $\mu\text{m}$ . That is Mn additive promoted the particle size growing. Fig. 2(a) and (b) shows the temperature dependence of the dielectric constant at 100 kHz of BBK and BBK+Mn, respectively. Composition dependence of the phase transition temperatures  $T_{\text{C-T}}$  and  $T_{\text{T-R}}$  is shown in Fig. 3(a). With increasing  $x$ , the  $T_{\text{C-T}}$  shifts to the lower temperature side and the  $T_{\text{T-R}}$  shifts to the higher temperature side. For BBK6, the  $T_{\text{T-R}}$  peak is observed near room temperature (Fig. 2(b)). With

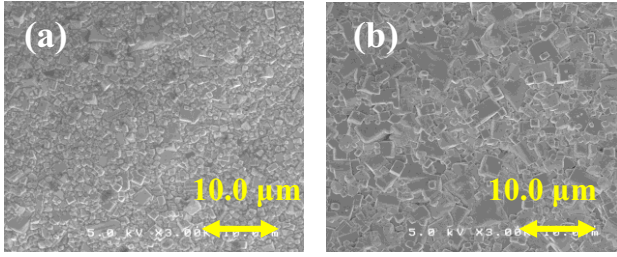


Fig. 1, SEM images of (a) BBK5 and (b) BBK5+Mn samples.

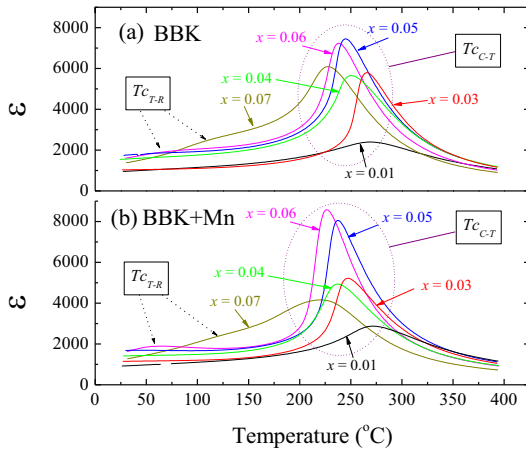


Fig. 2, Temperature dependence of the dielectric constant at 100 kHz of BBK and BBK+Mn samples

the addition of Mn,  $T_{c_{C-T}}$  is lowered, whereas  $T_{c_{T-R}}$  shows almost no change.

Figs. 3(b), (c), (d), and (e) show the composition dependence of the electromechanical coupling coefficient  $k_p$ , the piezoelectric  $d_{33}$  constant, the mechanical quality factor  $Q_m$ , dielectric constant at room temperature, respectively.  $Q_m$  increased by adding Mn. That is BBK is hardened by adding Mn. This behavior is similar to that of PZT. However,  $d_{33}$  and  $k_p$  also increased by adding Mn. That is BBK is softened by adding Mn. This behavior is different from that of PZT. In PZT, it is reported that when the particle size increases, the piezoelectric properties increase [6]. From Fig. 1, the particle size has greatly increased by adding Mn. Therefore, the increase of the piezoelectric properties of BBK samples could be attributed to the increase of the particle size.

#### 4. Conclusion

In the present study, we fabricated  $0.92(\text{Na}_{0.5}\text{K}_{0.5})\text{NbO}_3-x\text{BaZrO}_3-(0.08-x)(\text{Bi}_{0.5}\text{K}_{0.5})\text{TiO}_3$  (BBK) and BBK+Mn ceramics and evaluated their dielectric and piezoelectric properties. It is found that  $Q_m$  as well as  $d_{33}$  and  $k_p$  were increased

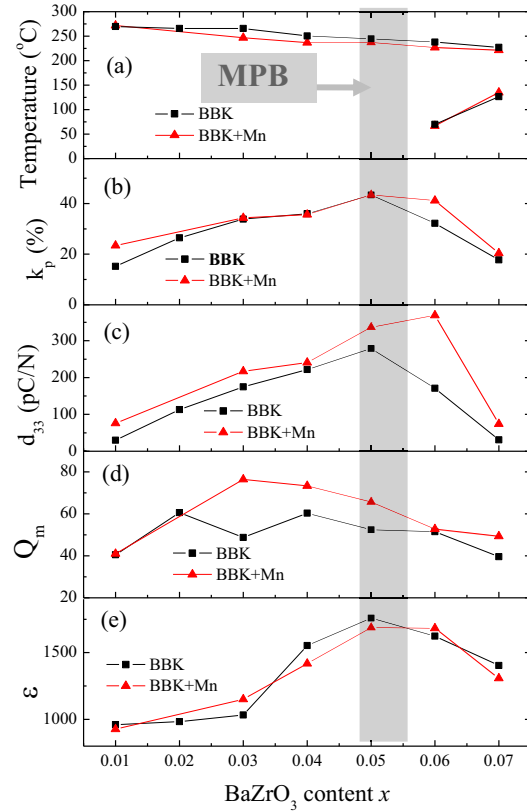


Fig. 3, composition dependence of (a) Phase transition temperatures  $T_{c_{C-T}}$  and  $T_{c_{T-R}}$  (b) electromechanical coupling coefficient  $k_p$ , (c) piezoelectric  $d_{33}$  constant, (d) mechanical quality factor  $Q_m$ , (e) dielectric constant at room temperature

by adding Mn. The largest increase of  $d_{33}$  and  $k_p$  was observed at the samples with composition near MPB. In addition, by adding Mn, both the softening and the hardening behavior were observed in the present study. The hardening behavior is because of the oxygen vacancies caused by Mn additive. Whereas the softening behavior is attributed to the increase of the particle size by adding Mn.

#### References

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