

Evaluation of Piezoelectric Ta₂O₅ Thin Films Deposited on SrTiO₃ Substrates

チタン酸ストロンチウム基板上への圧電性 Ta₂O₅ 薄膜の成膜と評価

Yu Sugaya[‡] and Shoji Kakio (Univ. of Yamanashi)

菅谷 悠[‡], 垣尾 省司 (山梨大院・医工)

1. Introduction

An *X*-axis-oriented tantalum pentoxide (Ta₂O₅) piezoelectric thin film has a strong piezoelectric property and a high dielectric constant.¹ Kakio, one of the authors, and colleagues found the optimum deposition conditions for obtaining a strong preferential (200) orientation and a high electromechanical coupling factor K^2 for a Rayleigh-type surface acoustic wave (R-SAW) on a synthetic fused silica (SiO₂) glass substrate. However, a large propagation loss (*PL*) for the R-SAW or bulk wave occurs in an oriented Ta₂O₅ thin film.^{2,3} By utilizing single-crystal Ta₂O₅ thin films, a reduction in *PL* can be expected. Our group previously reported the fabrication of crystalline Ta₂O₅ thin films on sapphire substrates by epitaxial growth.⁴ However, the reduction of *PL* has not been confirmed.

In this study, strontium titanate (SrTiO₃:STO) substrates were used for epitaxial growth because the lattice constant of STO is close to that of orthorhombic Ta₂O₅ (β -Ta₂O₅), which has piezoelectricity.⁵ The epitaxial growth of β -Ta₂O₅ using an STO substrate was examined, and the crystallinity and R-SAW propagation properties of the samples were evaluated.

2. Sample Fabrication

Ta₂O₅ thin films were deposited on STO(100) and STO(110) substrates using an RF magnetron sputtering system with a long-throw sputter cathode under the sputtering conditions shown in **Table I**. A SiO₂ substrate was also used for comparison. **Figure 1** shows the process of sample fabrication. First, without applying O₂ radical power, a Ta₂O₅ thin film having a thickness of approximately 0.3 μ m was deposited as a buffer layer so that the Ta₂O₅ thin film was not preferentially oriented along *X*-axis. Next, with the O₂ radical power set to 150 W to obtain a piezoelectric Ta₂O₅ thin film, a Ta₂O₅ epitaxial thin film having a thickness of approximately 3.3 μ m was deposited. The total film thickness *h* was 3.6 μ m.

3. Evaluation of Crystallinity

First, the degree of orientation was evaluated

Table I. Sputtering conditions for Ta₂O₅ thin films.

Gas ratio (Ar : O ₂)	30 : 10
Gas pressure [Pa]	0.75
Substrate heating [°C]	800
RF power (Ta) [W]	150
O ₂ radical power [W]	0 → 150
Total deposition time [h]	4.2

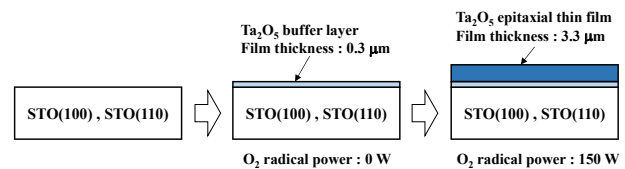


Fig. 1 Process of sample fabrication.

from X-ray diffraction (XRD) patterns using a CuK α X-ray source. **Figure 2** shows the XRD patterns of a Ta₂O₅/STO(100) sample (A), a Ta₂O₅/STO(110) sample (B), and a Ta₂O₅/SiO₂ sample (C). Compared with the diffraction intensity of the Ta₂O₅(200) plane of sample (C), those of samples (A) and (B) are about 6 and 25 times higher, respectively. Therefore, it was found that highly oriented Ta₂O₅ thin films can be deposited on STO substrates. However, the diffraction angles 2θ corresponding to the (200) plane of samples (A) and (B) are different from that of the Ta₂O₅/SiO₂ sample (C). The difference is considered to be due to the in-plane lattice arrangement, as mentioned later. Moreover, the Ta₂O₅ thin film of sample (B) was observed to have two lattice plane spacings around the (200) plane. In addition, since the strongest peaks of the (200) plane of samples (A) and (B) appeared at a lower diffraction angle than that of the Ta₂O₅/SiO₂ sample (C), there is a possibility that the piezoelectricity of samples (A) and (B) is lower than that of the Ta₂O₅/SiO₂ sample.²

Next, the in-plane crystallinity of the Ta₂O₅ thin films was evaluated by using a pole figure plot. **Figure 3** shows the measured pole figures of these samples. Poles corresponding to {201} were observed for samples (A) and (B). Regarding the symmetry of the poles, samples (A) and (B) have a fourfold symmetrical peak and a twofold symmetrical peak respectively, while sample (C) has a ring-shaped pattern. It is considered that sample

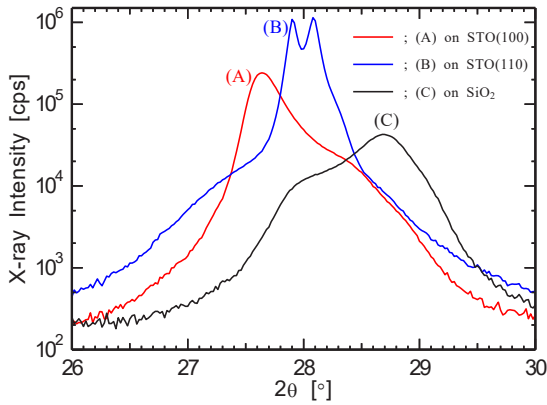
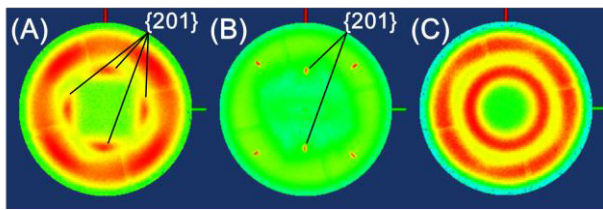


Fig. 2 XRD patterns of Ta₂O₅(200) plane.



(A) STO(100), (B) STO(110), and (C) SiO₂ samples.
Fig. 3 Pole figures.

(A) has two lattice arrangements orthogonal to each other and sample (B) has a single arrangement. On the other hand, sample (C) has no in-plane lattice arrangement.

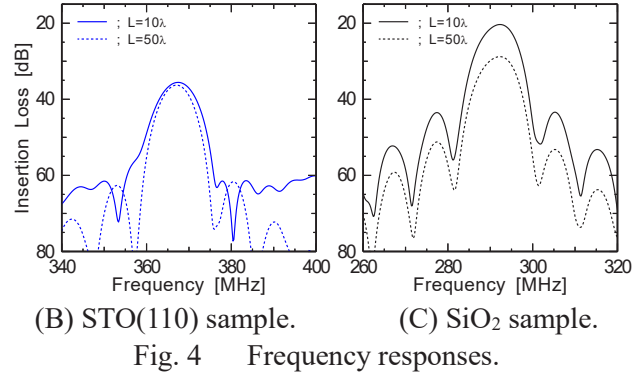
From the above results, the possibility of the homoepitaxial growth of β -Ta₂O₅ on an STO substrate was demonstrated. In particular, it was found that a high-crystallinity Ta₂O₅ thin film was deposited on the STO(110) substrate.

4. Evaluation of SAW properties

Interdigital transducers (IDTs) with a period λ of 8 μm and $N=30$ finger pairs were fabricated on the above samples by photolithography using an Al film, then the piezoelectricity and propagation properties of the Ta₂O₅ thin films were evaluated by measuring the R-SAW propagation properties.

The frequency responses of these samples with $h/\lambda=0.45$ were measured using a network analyzer. **Figure 4** shows the frequency responses of samples (B) and (C), and **Figure 5** shows the minimum insertion loss *MIL* as a function of the propagation length L of these samples. The *PL* of the zeroth mode were measured from the *MIL* vs L relationships to be 0.11 dB/ λ for sample (A), 0.02 dB/ λ for sample (B), and 0.21 dB/ λ for sample (C). Therefore, the Ta₂O₅ thin films deposited on the STO substrates had a smaller *PL* than the Ta₂O₅/SiO₂ sample. However, the *MIL* values of samples (A) and (B) were larger than that of sample (C).

The coupling factor K^2 was measured from the admittance of the IDTs. For samples (A) and (B), the



(B) STO(110) sample. (C) SiO₂ sample.
Fig. 4 Frequency responses.

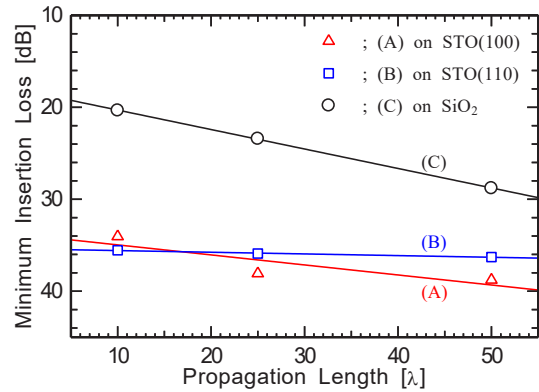


Fig. 5 Minimum insertion loss vs propagation length.

enhancement of K^2 can be expected because β -Ta₂O₅ has piezoelectricity. However, the K^2 values of samples (A) and (B) were about 0.1%, while that of sample (C) was 0.87%. Therefore, although the crystallinity of the Ta₂O₅ thin films of samples (A) and (B) was high, the piezoelectricity was low. The low piezoelectricity of the crystalline Ta₂O₅ thin films on the STO substrates is considered to be due to the nonuniformity of the polarization direction.

5. Conclusions

In this study, Ta₂O₅ thin films were deposited on SrTiO₃(100), SrTiO₃(110), and SiO₂ substrates using an RF magnetron sputtering system, and the crystallinity and R-SAW propagation properties of the samples were evaluated. The possibility that the Ta₂O₅ thin films were crystallized to orthorhombic Ta₂O₅ with piezoelectricity on SrTiO₃ substrates was demonstrated. The *PL* of Ta₂O₅ thin films deposited on SrTiO₃ substrates was smaller than that of the film deposited on a SiO₂ substrate; however, their piezoelectricity was lower than that of the Ta₂O₅/SiO₂ sample. As the next step, we will apply a polarization process to Ta₂O₅ thin films to enhance their piezoelectricity.

References

1. Y. Nakagawa, *et al.*: J. Appl. Phys. **61**(1987) 5012.
2. S. Kakio, *et al.*: Jpn. J. Appl. Phys. **49**(2010) 07HB06.
3. S. Kakio, *et al.*: Jpn. J. Appl. Phys. **50**(2011) 07HD09.
4. S. Iwamoto, *et al.*: Jpn. J. Appl. Phys. **52**(2013) 07HD06.
5. ICDD JCPDS Card No. 01-089-2843.